

Work Order ID 58852

Wednesday, May 19, 2010 1:41:37 PM



Page 1

Item ID: D3933-1

Accept



Setup Start



Revision ID:

Item Name: Aft Wall Protector

Stop



Start Date: 5/19/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-19 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr

100



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3933
Dwg Rev: A
Prog Rev: A

2- Deburr if necessary

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

8/15/20

(X4)

130



Packaging

Packaging

Identify as per dwg & Stock Location: 258A

0.00

14

0.00

10/05/26 (9)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/26 (J)
PL 10-5-26 (4)

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NOTE: Date & initial all entries

Picklist Print

Wednesday, May 19, 2010 1:41:48 PM

Page 1

Work Order ID: 58852



Parent Item: D3933-1



Parent Item Name: Aft Wall Protector

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

2,018.975

7.01

28.



LB10-5-20

GE PLASTICS LEXAN SHEET

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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MAT 2018.9758

111710 64

112585 152.333

114032 1802.6428

114032

(4)

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	58852
Description: Aft Cabin Wall Protector, LH	Part Number:	D3933-1
Inspection Dwg: D3933 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>B</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	(0-5-25)	Date:	(05/25)	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

SHOP DRAWING
RETURN TO
ENGINEERING

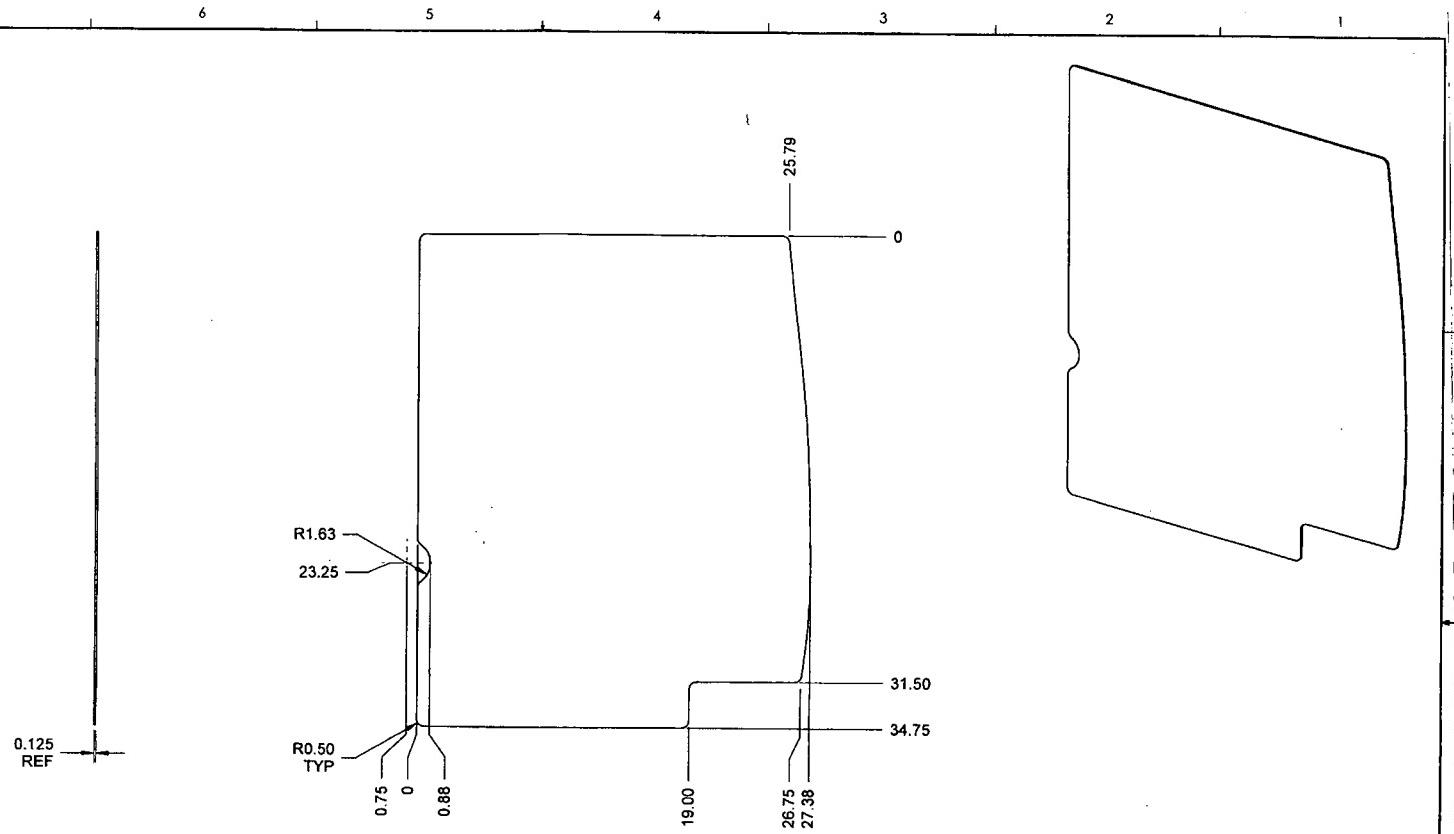
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

D NO. 58852
P/N 105-19

C

B

A



D3933-1 AFT CABIN WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
(09/06/03 AM)

- NOTES:
1) MATERIAL: F60029-GY378 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3933-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
7) WEIGHT: 4.94 lbs
8) CHECK PER TEMPLATE DT8921

A	NEW ISSUE	REV.	09.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	PH	DART AEROSPACE LTD
DRAWN	PH	PH	HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	PH	DRAWING NO.
MFG. APPR.	PH	PH	D3933
APPROVED	PH	PH	REV. A
DE APPR.	PH	PH	SHEET 1 OF 2
DATE	09.04.21		TITLE
			SCALE
			AFT WALL PROTECTOR
			NTS

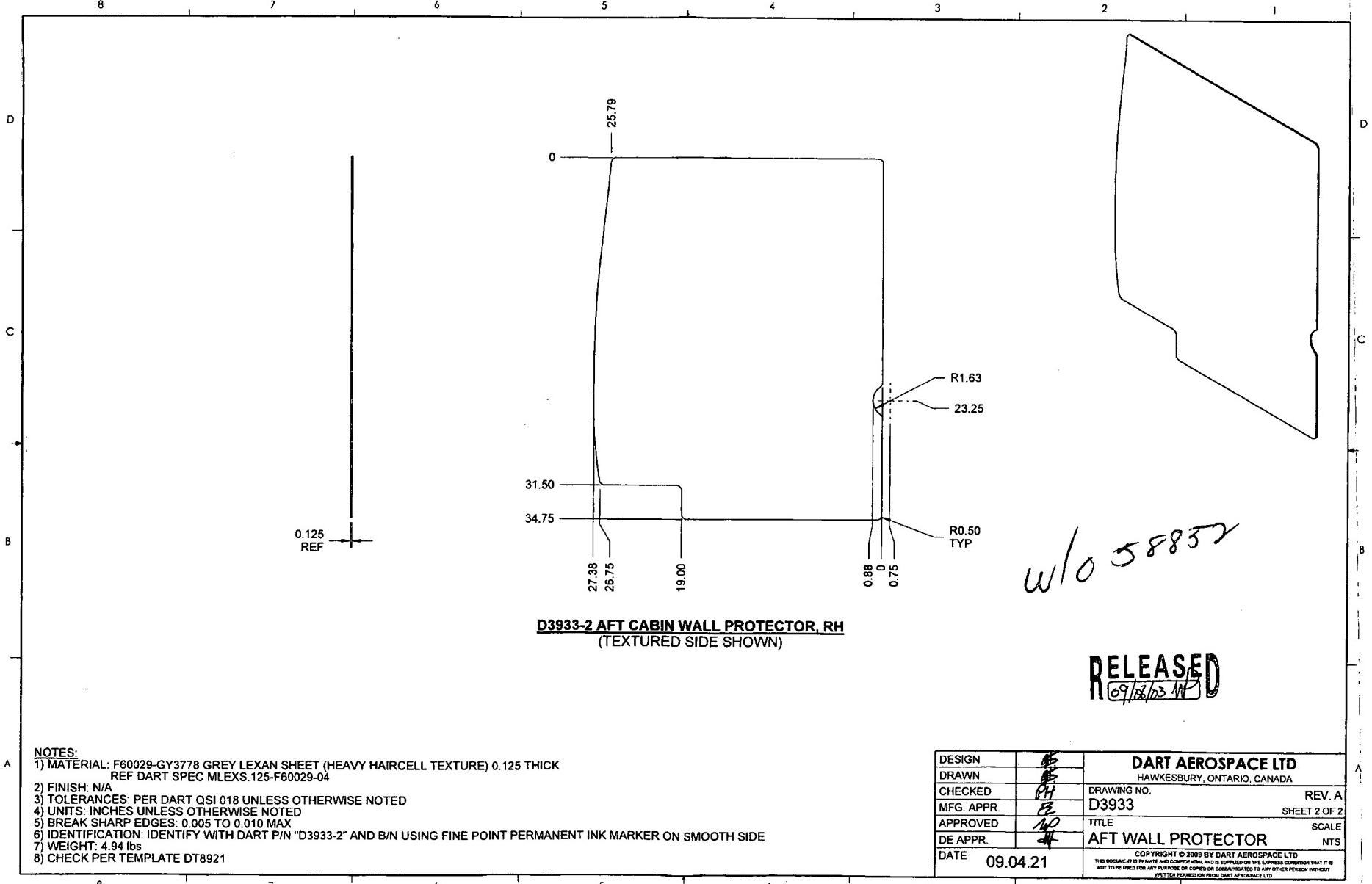
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